R452A

A-Gas (Australia) Pty Ltd

Version No: **9.1**
Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Issue Date: **29/04/2024**
Print Date: **02/07/2024**
L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	R452A
Synonyms	Not Available
Proper shipping name	REFRIGERANT GAS, N.O.S. (contains pentafluoroethane and 2,3,3,3-tetrafluoropropene)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Refrigerant.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	**A-Gas (Australia) Pty Ltd**
Address	9-11 Oxford Rd, Laverton North Victoria 3026 Australia
Telephone	93689222
Fax	Not Available
Website	www.agas.com
Email	Not Available

Emergency telephone number

Association / Organisation	**A-Gas (Australia) Pty Ltd**	**CHEMWATCH EMERGENCY RESPONSE (24/7)**
Emergency telephone numbers	**1800737001**	**+61 1800 951 288**
Other emergency telephone numbers	**Not Available**	**+61 3 9573 3188**

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Gases Under Pressure (Liquefied Gas)
Legend:	*1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

Label elements

Hazard pictogram(s)	
Signal word	**Warning**

Hazard statement(s)

Page 1 continued...

H280	Contains gas under pressure; may explode if heated.

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

P410+P403	Protect from sunlight. Store in a well-ventilated place.

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
354-33-6	59	pentafluoroethane
754-12-1	30	2,3,3,3-tetrafluoropropene
75-10-5	11	difluoromethane

Legend:	*1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available*

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	▸ If product comes in contact with eyes remove the patient from gas source or contaminated area. ▸ Take the patient to the nearest eye wash, shower or other source of clean water. ▸ Open the eyelid(s) wide to allow the material to evaporate. ▸ Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners. ▸ The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage. ▸ Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s) ▸ Transport to hospital or doctor. ▸ Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur. ▸ If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage. ▸ Ensure verbal communication and physical contact with the patient. **DO NOT** allow the patient to rub the eyes **DO NOT** allow the patient to tightly shut the eyes **DO NOT** introduce oil or ointment into the eye(s) without medical advice **DO NOT** use hot or tepid water.
Skin Contact	If skin or hair contact occurs: ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. In case of cold burns (frost-bite): ▸ Move casualty into warmth before thawing the affected part; if feet are affected carry if possible ▸ Bathe the affected area immediately in luke-warm water (not more than 35 deg C) for 10 to 15 minutes, immersing if possible and without rubbing ▸ **DO NOT** apply hot water or radiant heat. ▸ Apply a clean, dry, light dressing of "fluffed-up" dry gauze bandage ▸ If a limb is involved, raise and support this to reduce swelling ▸ If an adult is involved and where intense pain occurs provide pain killers such as paracetomol ▸ Transport to hospital, or doctor ▸ Subsequent blackening of the exposed tissue indicates potential of necrosis, which may require amputation.
Inhalation	▸ Following exposure to gas, remove the patient from the gas source or contaminated area.

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	▸ NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer. ▸ Prostheses such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures. ▸ If the patient is not breathing spontaneously, administer rescue breathing. ▸ If the patient does not have a pulse, administer CPR. ▸ If medical oxygen and appropriately trained personnel are available, administer 100% oxygen. ▸ Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction. ▸ Keep the patient warm, comfortable and at rest while awaiting medical care. ▸ **MONITOR THE BREATHING AND PULSE, CONTINUOUSLY.** ▸ Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary.
Ingestion	▸ Not considered a normal route of entry. ▸ For advice, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

for intoxication due to Freons/ Halons;
A: Emergency and Supportive Measures
- Maintain an open airway and assist ventilation if necessary
- Treat coma and arrhythmias if they occur. Avoid (adrenaline) epinephrine or other sympathomimetic amines that may precipitate ventricular arrhythmias. Tachyarrhythmias caused by increased myocardial sensitisation may be treated with propranolol, 1-2 mg IV or esmolol 25-100 microgm/kg/min IV.
- Monitor the ECG for 4-6 hours

B: Specific drugs and antidotes:
- There is no specific antidote

C: Decontamination
- Inhalation; remove victim from exposure, and give supplemental oxygen if available.
- Ingestion; (a) Prehospital: Administer activated charcoal, if available. **DO NOT** induce vomiting because of rapid absorption and the risk of abrupt onset CNS depression. (b) Hospital: Administer activated charcoal, although the efficacy of charcoal is unknown. Perform gastric lavage only if the ingestion was very large and recent (less than 30 minutes)

D: Enhanced elimination:
- There is no documented efficacy for diuresis, haemodialysis, haemoperfusion, or repeat-dose charcoal.

POISONING and DRUG OVERDOSE, Californian Poison Control System Ed. Kent R Olson; 3rd Edition
- Do not administer sympathomimetic drugs unless absolutely necessary as material may increase myocardial irritability.
- No specific antidote.
- Because rapid absorption may occur through lungs if aspirated and cause systematic effects, the decision of whether to induce vomiting or not should be made by an attending physician.
- If lavage is performed, suggest endotracheal and/or esophageal control.
- Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach.
- Treatment based on judgment of the physician in response to reactions of the patient

For frost-bite caused by liquefied petroleum gas:
- If part has not thawed, place in warm water bath (41-46 C) for 15-20 minutes, until the skin turns pink or red.
- Analgesia may be necessary while thawing.
- If there has been a massive exposure, the general body temperature must be depressed, and the patient must be immediately rewarmed by whole-body immersion, in a bath at the above temperature.
- Shock may occur during rewarming.
- Administer tetanus toxoid booster after hospitalization.
- Prophylactic antibiotics may be useful.
- The patient may require anticoagulants and oxygen.

[Shell Australia 22/12/87]
For gas exposures:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.
EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

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SECTION 5 Firefighting measures

Extinguishing media

SMALL FIRE: Use extinguishing agent suitable for type of surrounding fire.
LARGE FIRE: Cool cylinder.
DO NOT direct water at source of leak or venting safety devices as icing may occur.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	---------- GENERAL ---------- ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus and protective gloves. ▸ Fight fire from a safe distance, with adequate cover. ▸ Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	▸ Containers may explode when heated - Ruptured cylinders may rocket ▸ Fire exposed containers may vent contents through pressure relief devices. ▸ High concentrations of gas may cause asphyxiation without warning. ▸ May decompose explosively when heated or involved in fire. ▸ Contact with gas may cause burns, severe injury and/ or frostbite. Decomposition may produce toxic fumes of: carbon monoxide (CO) carbon dioxide (CO2) hydrogen fluoride other pyrolysis products typical of burning organic material. **Contains low boiling substance:** Closed containers may rupture due to pressure buildup under fire conditions.
HAZCHEM	2TE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Avoid breathing vapour and any contact with liquid or gas. Protective equipment including respirator should be used. ▸ **DO NOT** enter confined spaces where gas may have accumulated. ▸ Increase ventilation.
Major Spills	▸ Clear area of all unprotected personnel and move upwind. ▸ Alert Emergency Authority and advise them of the location and nature of hazard. ▸ Wear breathing apparatus and protective gloves. ▸ Prevent by any means available, spillage from entering drains and water-courses.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	· Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature · The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines. · Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended. · Before connecting gas cylinders, ensure manifold is mechanically secure and does not containing another gas. ▸ **DO NOT** transfer gas from one cylinder to another.
Other information	Storage temperature: <52 deg.c> ▸ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open. ▸ Such compounds should be sited and built in accordance with statutory requirements. ▸ The storage compound should be kept clear and access restricted to authorised personnel only. ▸ Cylinders stored in the open should be protected against rust and extremes of weather.

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Conditions for safe storage, including any incompatibilities

Suitable container	▸ Cylinder: ▸ Ensure the use of equipment rated for cylinder pressure. ▸ Ensure the use of compatible materials of construction. ▸ Valve protection cap to be in place until cylinder is secured, connected. ▸ Cylinder must be properly secured either in use or in storage.
Storage incompatibility	▸ Avoid reaction with oxidising agents metals

+	+	+	+	+	+	+

X — *Must not be stored together*
0 — *May be stored together with specific preventions*
+ — *May be stored together*

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
2,3,3,3-tetrafluoropropene	2,200 ppm	Not Available	1.40E+05 ppm
difluoromethane	3,000 ppm	6,500 ppm	39,000 ppm

Ingredient	Original IDLH	Revised IDLH
pentafluoroethane	Not Available	Not Available
2,3,3,3-tetrafluoropropene	Not Available	Not Available
difluoromethane	Not Available	Not Available

MATERIAL DATA

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▸ Chemical goggles. ▸ Full face shield may be required for supplementary but never for primary protection of eyes. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	▸ When handling sealed and suitably insulated cylinders wear cloth or leather gloves. ▸ Insulated gloves: ▸ NOTE: Insulated gloves should be loose fitting so that may be removed quickly if liquid is spilled upon them. Insulated gloves are not made to permit hands to be placed in the liquid; they provide only short-term protection from accidental contact with the liquid.
Body protection	See Other protection below
Other protection	▸ Protective overalls, closely fitted at neck and wrist. ▸ Eye-wash unit. ▸ Ensure availability of lifeline in confined spaces.

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	▸ Staff should be trained in all aspects of rescue work.

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear colourless liquefied gas with a slight ether-like odour.

Physical state	Liquified Gas	**Relative density (Water = 1)**	1.13 @25C
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	<-47	**Molecular weight (g/mol)**	Not Applicable
Flash point (°C)	Not Applicable	**Taste**	Not Available
Evaporation rate	>1 (CCL4=1)	**Explosive properties**	Not Available
Flammability	Not Applicable	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Applicable	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	Not Applicable	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	1315.9 @25C	**Gas group**	Not Available
Solubility in water	Not Available	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	3.64 @25C	**VOC g/L**	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur. ▸ Extremely high temperatures.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation, of the material, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

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	Exposure to high concentrations of fluorocarbons may produce cardiac arrhythmias or cardiac arrest due sensitisation of the heart to adrenalin or noradrenalin. Deaths associated with exposures to fluorocarbons (specifically halogenated aliphatics) have occurred in occupational settings and in inhalation of bronchodilator drugs. Bronchospasm consistently occurs in human subjects inhaling fluorocarbons. At a measured concentration of 1700 ppm of one of the commercially available aerosols there is a biphasic change in ventilatory capacity, the first reduction occurring within a few minutes and the second delayed up to 30 minutes. Common, generalised symptoms associated with non-toxic gas inhalation include : ▸ central nervous system effects such as headache, confusion, dizziness, progressive stupor, coma and seizures; ▸ respiratory system complications may include tachypnoea and dyspnoea; ▸ cardiovascular effects may include circulatory collapse and arrhythmias; ▸ gastrointestinal effects may also be present and may include mucous membrane irritation and nausea and vomiting. Acute intoxication by halogenated aliphatic hydrocarbons appears to take place over two stages. Signs of a reversible narcosis are evident in the first stage and in the second stage signs of injury to organs may become evident, a single organ alone is (almost) never involved. Depression of the central nervous system is the most outstanding effect of most halogenated aliphatic hydrocarbons. Inebriation and excitation, passing into narcosis, is a typical reaction. In severe acute exposures there is always a danger of death from respiratory failure or cardiac arrest due to a tendency to make the heart more susceptible to catecholamines (adrenalin) Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.
Ingestion	Not normally a hazard due to physical form of product. Considered an unlikely route of entry in commercial/industrial environments
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. In common with other halogenated aliphatics, fluorocarbons may cause dermal problems due to a tendency to remove natural oils from the skin causing irritation and the development of dry, sensitive skin. They do not appear to be appreciably absorbed. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Vapourising liquid causes rapid cooling and contact may cause cold burns, frostbite, even through normal gloves. Frozen skin tissues are painless and appear waxy and yellow. Signs and symptoms of frost-bite may include "pins and needles", paleness followed by numbness, a hardening an stiffening of the skin, a progression of colour changes in the affected area, (first white, then mottled and blue and eventually black; on recovery, red, hot, painful and blistered).
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn). Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..
Chronic	On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Halogenated oxiranes may arise following epoxidation of haloalkenes. The metabolism of haloethylenes by microsomal oxidation leading to epoxide formation across the double bond has been proposed. The resulting oxiranes are highly reactive and may covalently bind to nucleic acids leading to mutations and possible cancers A measure of such potential carcinogenicity is the development of significant preneoplastic foci in livers of treated rats. The carcinogenicity of halogenated oxiranes may lie in the reactivity of an epoxide intermediate. Principal route of occupational exposure to the gas is by inhalation. It is generally accepted that the fluorocarbons are less toxic than the corresponding halogenated aliphatic based on chlorine. Repeated inhalation exposure to the fluorocarbon FC-11 does not produce pathologic lesions of the liver and other visceral organs in experimental animals. There has been conjecture in non-scientific publications that fluorocarbons may cause leukemia, cancer, sterility and birth defects; these have not been verified by current research. The high incidence of cancer, spontaneous abortion and congenital anomalies amongst hospital personnel, repeatedly exposed to fluorine-containing general anaesthetics, has caused some scientists to call for a lowering of the fluorocarbon exposure standard to 5 ppm since some are mutagens.

R452A	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
pentafluoroethane	**TOXICITY**	**IRRITATION**
	Inhalation (Rat) LC50: >709000 ppm4h[2]	Eye: no adverse effect observed (not irritating)[1]
		Skin: no adverse effect observed (not irritating)[1]
2,3,3,3-tetrafluoropropene	**TOXICITY**	**IRRITATION**
	Inhalation (Rat) LC50: >86.831 ppm4h[2]	Not Available
difluoromethane	**TOXICITY**	**IRRITATION**

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	Inhalation (Rat) LC50: >760000 ppm4h[2]	Not Available
	Oral (Mouse) LD50; 1810 mg/kg[2]	

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

PENTAFLUOROETHANE	Cardiac sensitisation threshold limit >245400 mg/m3 Anaesthetic effects threshold limit 490800 mg/m3 * DuPont SDS
2,3,3,3-TETRAFLUOROPROPENE	Mutagenicity : Did not cause genetic damage in animals. Did not cause genetic damage in cultured mammalian cells. Experiments showed mutagenic effects in cultured bacterial cells. Reproductive toxicity : Animal testing showed no reproductive toxicity. Teratogenicity : Animal testing showed effects on embryo-fetal development at levels equal to or above those causing maternal toxicity. * Vendor For similar product, 1,3,3,3-tetrafluoropropene HFO-1234ze is not likely to accumulate in the bodies of humans or animals HFO-1234ze is practically non-toxic. Short-term exposures at levels higher than 10% have not induced cardiac sensitization to adrenalin nor induced serious toxic effects. Rats and rabbits did not exhibit any serious toxic, developmental or reproductive effects even with exposures to high levels of HFO-1234ze. Based on a series of mutagenicity and genomics studies, the cancer risk for HFO-1234ze is LOW The fluoroalkenes vary widely in acute inhalation toxicity. Those, such as perfluoroisobutylene, PFIB, the most highly toxic member, attacks the pulmonary epithelium of rats eventuating in edema and death after a delay of about one day. Other fluoroalkenes, such as hexafluoropropylene (HFP) or chlorotrifluoroethylene (CTFE), also cause pulmonary injury but at lower concentrations produce concentration dependent changes in the renal concentrating mechanism of the rat. Changes in the CNS of rats and rabbits have also been reported for CTFE. Disinfection by products (DBPs) re formed when disinfectants such as chlorine, chloramine, and ozone react with organic and inorganic matter in water. The observations that some DBPs such as trihalomethanes (THMs), di-/trichloroacetic acids, and 3-chloro-4-(dichloromethyl)-5-hydroxy-2(5H)-furanone (MX) are carcinogenic in animal studies have raised public concern over the possible adverse health effects of DBPs. To date, several hundred DBPs have been identified. Numerous haloalkanes and haloalkenes have been tested for carcinogenic and mutagenic activities. n general, the genotoxic potential is dependent on the nature, number, and position of halogen(s) and the molecular size of the compound.

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✗	**Reproductivity**	✗
Serious Eye Damage/Irritation	✗	**STOT - Single Exposure**	✗
Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

SECTION 12 Ecological information

Toxicity

R452A

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

pentafluoroethane

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>114mg/l	2
EC50	96h	Algae or other aquatic plants	142mg/l	2
LC50	96h	Fish	>81.8mg/l	2
NOEC(ECx)	96h	Fish	10mg/l	2
EC50	48h	Crustacea	>97.9mg/l	2

2,3,3,3-tetrafluoropropene

Endpoint	Test Duration (hr)	Species	Value	Source
ErC50	72h	Algae or other aquatic plants	>100mg/l	2
NOEC(ECx)	72h	Algae or other aquatic plants	>100mg/l	Not Available
EC50	72h	Algae or other aquatic plants	>2.5mg/l	2
EC50	48h	Crustacea	65mg/l	2
LC50	96h	Fish	>197mg/l	Not Available

difluoromethane

Endpoint	Test Duration (hr)	Species	Value	Source
NOEC(ECx)	96h	Fish	10mg/l	2
EC50	72h	Algae or other aquatic plants	>114mg/l	2
EC50	96h	Algae or other aquatic plants	142mg/l	2

Continued...

	EC50	48h	Crustacea	>97.9mg/l	2
	LC50	96h	Fish	>81.8mg/l	2
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
pentafluoroethane	HIGH	HIGH
2,3,3,3-tetrafluoropropene	HIGH	HIGH
difluoromethane	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
pentafluoroethane	LOW (LogKOW = 1.5472)
2,3,3,3-tetrafluoropropene	LOW (LogKOW = 2.1485)
difluoromethane	LOW (LogKOW = 0.2)

Mobility in soil

Ingredient	Mobility
pentafluoroethane	LOW (Log KOC = 154.4)
2,3,3,3-tetrafluoropropene	LOW (Log KOC = 154.4)
difluoromethane	LOW (Log KOC = 23.74)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	▸ Evaporate residue at an approved site. ▸ Return empty containers to supplier. If containers are marked non-returnable establish means of disposal with manufacturer prior to purchase. ▸ Ensure damaged or non-returnable cylinders are gas-free before disposal.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	2TE

Land transport (ADG)

14.1. **UN number or ID number**	1078
14.2. **UN proper shipping name**	REFRIGERANT GAS, N.O.S. (contains pentafluoroethane and 2,3,3,3-tetrafluoropropene)
14.3. **Transport hazard class(es)**	Class: 2.2 Subsidiary Hazard: Not Applicable
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: 274 Limited quantity: 120 ml

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Air transport (ICAO-IATA / DGR)

14.1. **UN number**	1078
14.2. **UN proper shipping name**	Refrigerant gas, n.o.s. * (contains pentafluoroethane and 2,3,3,3-tetrafluoropropene)
14.3. **Transport hazard class(es)**	ICAO/IATA Class: 2.2 ICAO / IATA Subsidiary Hazard: Not Applicable ERG Code: 2L
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: Not Applicable Cargo Only Packing Instructions: 200 Cargo Only Maximum Qty / Pack: 150 kg Passenger and Cargo Packing Instructions: 200 Passenger and Cargo Maximum Qty / Pack: 75 kg Passenger and Cargo Limited Quantity Packing Instructions: Forbidden Passenger and Cargo Limited Maximum Qty / Pack: Forbidden

Sea transport (IMDG-Code / GGVSee)

14.1. **UN number**	1078
14.2. **UN proper shipping name**	REFRIGERANT GAS, N.O.S. (contains pentafluoroethane and 2,3,3,3-tetrafluoropropene)
14.3. **Transport hazard class(es)**	IMDG Class: 2.2 IMDG Subsidiary Hazard: Not Applicable
14.4. **Packing group**	Not Applicable
14.5 **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	EMS Number: F-C , S-V Special provisions: 274 Limited Quantities: 120 mL

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
pentafluoroethane	Not Available
2,3,3,3-tetrafluoropropene	Not Available
difluoromethane	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
pentafluoroethane	Not Available
2,3,3,3-tetrafluoropropene	Not Available
difluoromethane	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

pentafluoroethane is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

2,3,3,3-tetrafluoropropene is found on the following regulatory lists

Continued...

Australian Inventory of Industrial Chemicals (AIIC)

difluoromethane is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (pentafluoroethane; 2,3,3,3-tetrafluoropropene; difluoromethane)
China - IECSC	No (2,3,3,3-tetrafluoropropene; difluoromethane)
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (2,3,3,3-tetrafluoropropene)
Vietnam - NCI	Yes
Russia - FBEPH	No (2,3,3,3-tetrafluoropropene)
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*

SECTION 16 Other information

Revision Date	29/04/2024
Initial Date	04/08/2015

SDS Version Summary

Version	Date of Update	Sections Updated
8.1	03/08/2021	Physical and chemical properties - Appearance, Hazards identification - Classification, Ecological Information - Environmental, First Aid measures - First Aid (swallowed), Accidental release measures - Spills (major), Handling and storage - Storage (storage incompatibility), Identification of the substance / mixture and of the company / undertaking - Use
9.1	29/04/2024	Handling and storage - Storage (suitable container)

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC—TWA: Permissible Concentration-Time Weighted Average
- PC—STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit。
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value

Continued...

- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances